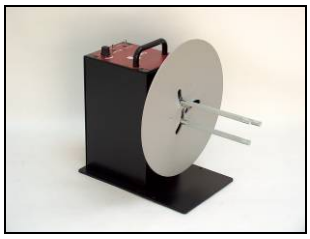
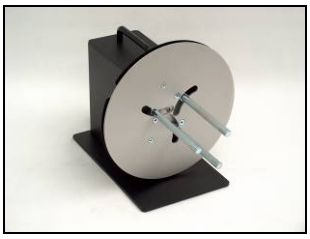
# ACH-CAT / ACH-MC / ACH-RRC

## *Adjustable Core Holder for "CAT, "UCAT", "MC" & RRC Label Rewinder, Unwinder & Reel-to-Reel Counter*

- ***Three convenient Lock Levers***
- ***Use any Core Size 25mm to 101mm (1" to 4")***
- ***Core Widths up to 155mm (6") for CAT/UCAT and 115mm (4.5") for MC***



***CAT-3-ACH***



***MC-11***

***Remove all parts from the shipping container and verify contents***

**PACKAGE CONTENTS:**

- *User Manual (this document)*
- *ACH Adjustable Core Holder*
- *Allen Wrench*

***• KEEP MANUAL IN A SAFE PLACE FOR FUTURE REFERENCE •***

**SET-UP:**

The **ACH** Adjustable Core Holder is supplied fully assembled, ready to use. An Allen Wrench is also included.

- If your LABELMATE Label Rewinder or Label Unwinder as a standard Vanes-style Core Holder on it or a Quick-Chuck Core Holder, loosen the Allen screw, remove the Core Holder and set it aside.
- Slide the Hub for the ACH over the motor Shaft of the Label Rewinder or Unwinder. Position the Hub so there is a gap between the ACH Hub and the Rewinder or Unwinder Drive Unit Case.
- Using the supplied Allen Wrench, tighten the Allen screw in the Hub onto the **flat side** of the motor Shaft until it is snug. Your ACH is now ready for use.

**USE:**

1. Loosen the three (3) Lock Levers on the back of the ACH Flange Plate.
2. Grasp the front Flange Plate with one hand and the rear Flange Plate with the other.
3. Rotate the Plates in opposite directions until the three (3) Core Fingers move to the centre of the ACH next to each other.
4. Slide an empty cardboard core only partway (about 50mm / 2") over the Fingers.
5. Now rotate the Flange plates in opposite directions to expand the Fingers against the inside of the cardboard core. While you hold the Flanges so the Fingers are against the inside of the core, rotate one of the Locking Levers clockwise until it is snug. **DO NOT OVER TIGHTEN.**
6. Move the other two (2) Locking Levers to the LOCK position. **DO NOT OVER TIGHTEN.**
7. Now slide the core all the way on up against the inside Flange. If the core is too tight, loosen the Lock Levers and try again sliding the core a little further over the Fingers to yield less tightness.
8. Refer to your Rewinder/Unwinder User Manual if needed for operation of the unit itself.
9. When rewinding is finished, place the Rewinder or Unwinder (DIRECTION) switch in the centre, OFF, position.
10. Slide the cardboard core and the label roll off the ACH.

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